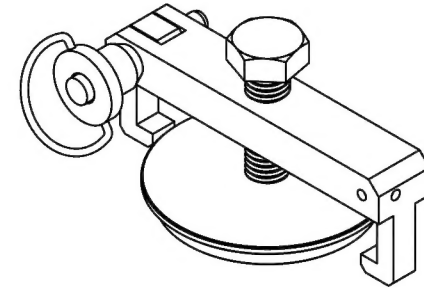
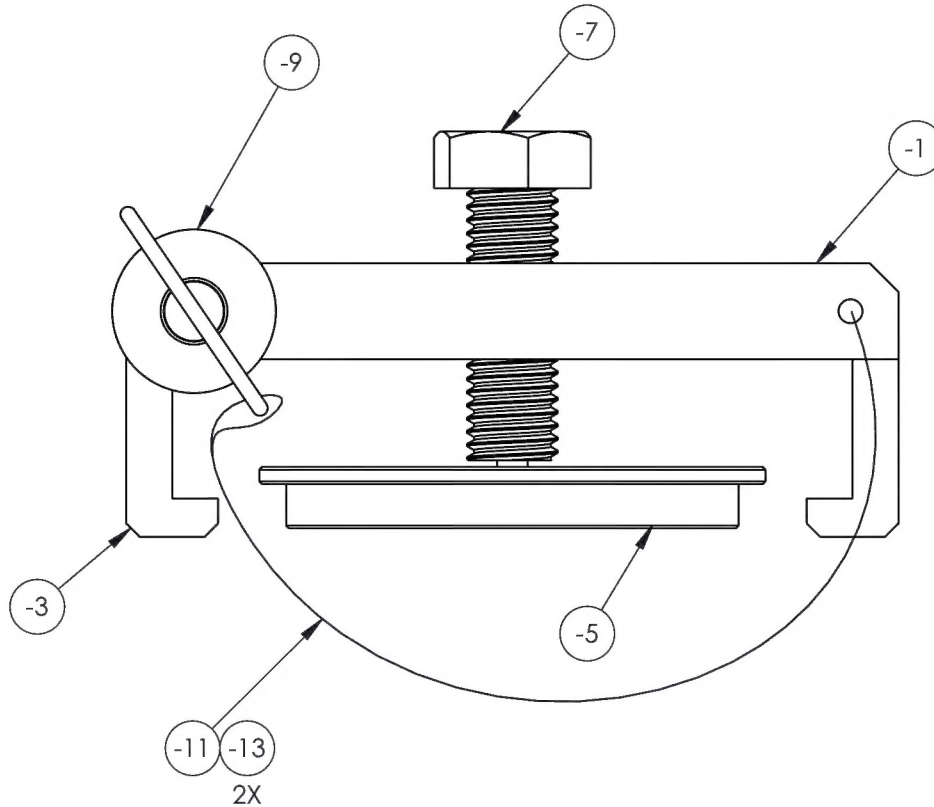


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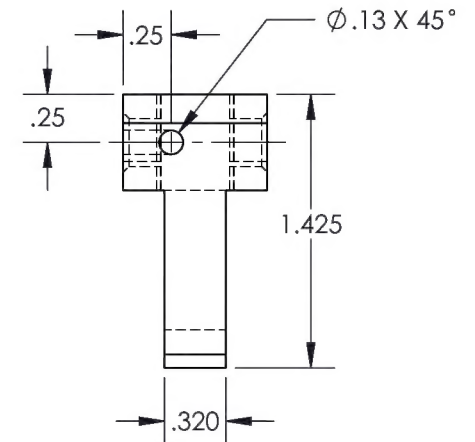
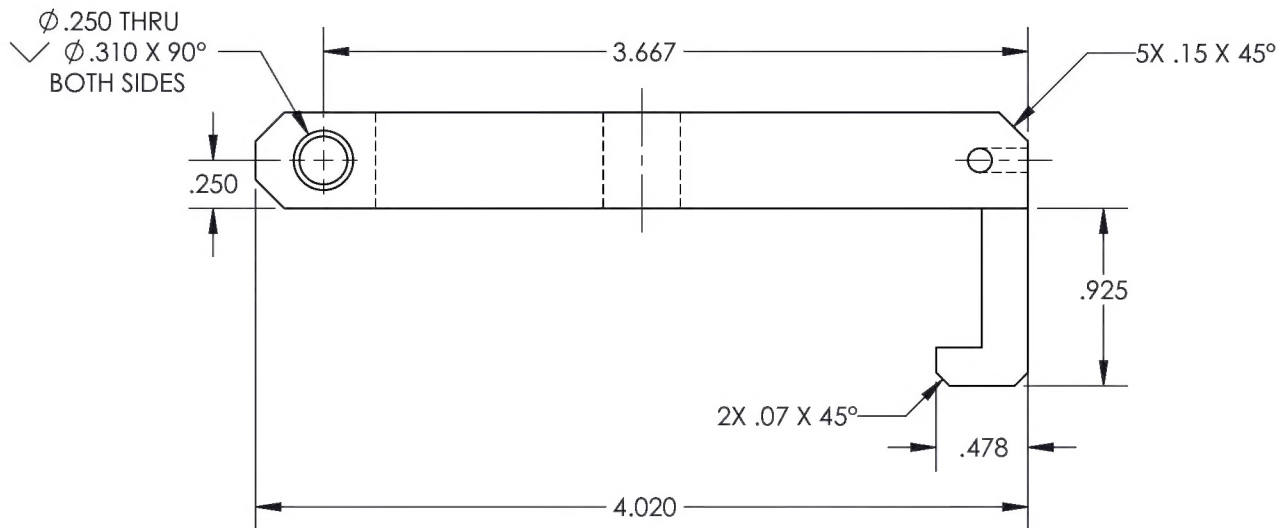
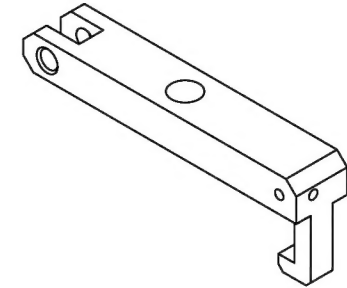
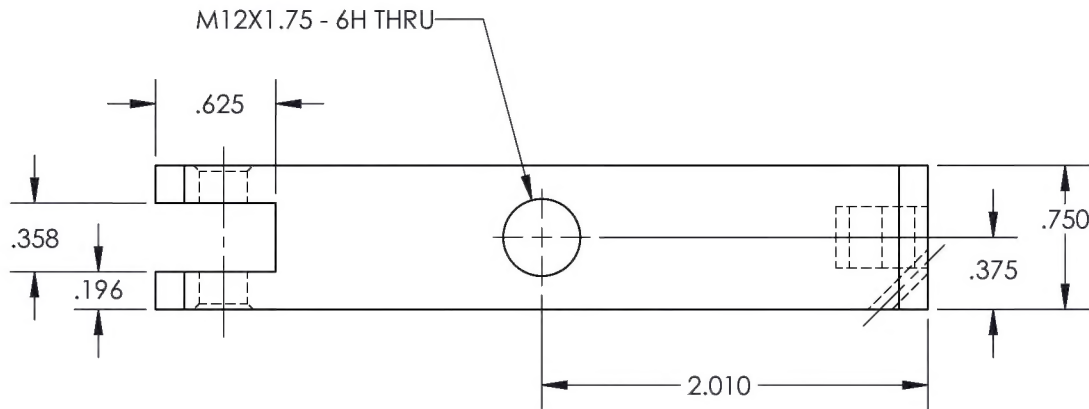
NOTE:
REF. PUMA T/N 332A93323302.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	JAW	4140 Q&T	3/4 X 1-3/8 X 4-18	2
			-3	1	PIVOT JAW	4140 Q&T	3/8 X 3/4 X 1-9/16	3
			-5	1	PUSH PLATE	4140 Q&T	Ø2-3/4 X 1	4
			-7	1	BOLT	STEEL	M12 X 1.75 X 45mm MCMAS-TER-CARR #90854A235 (NEEDS MOD.)	5
		B/O	-9	1	QUICK RELEASE PIN	S.S.	Ø1/4 X 3/4 PUSH-BOTTOM, MCMAS-TER-CARR #92384A033	1
		B/O	-11	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 MCMAS-TER-CARR #3896T31	1
		B/O	-13	1	LANYARD	COATED STEEL	Ø1/16 X 8 CARR LANE #CL2C	1

 RED BARN MACHINE	
TITLE PUSHER	
DWG NO. RBE332A93-3233-02	REV
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 3/11/2013
SHEET 1 OF 5	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-1)

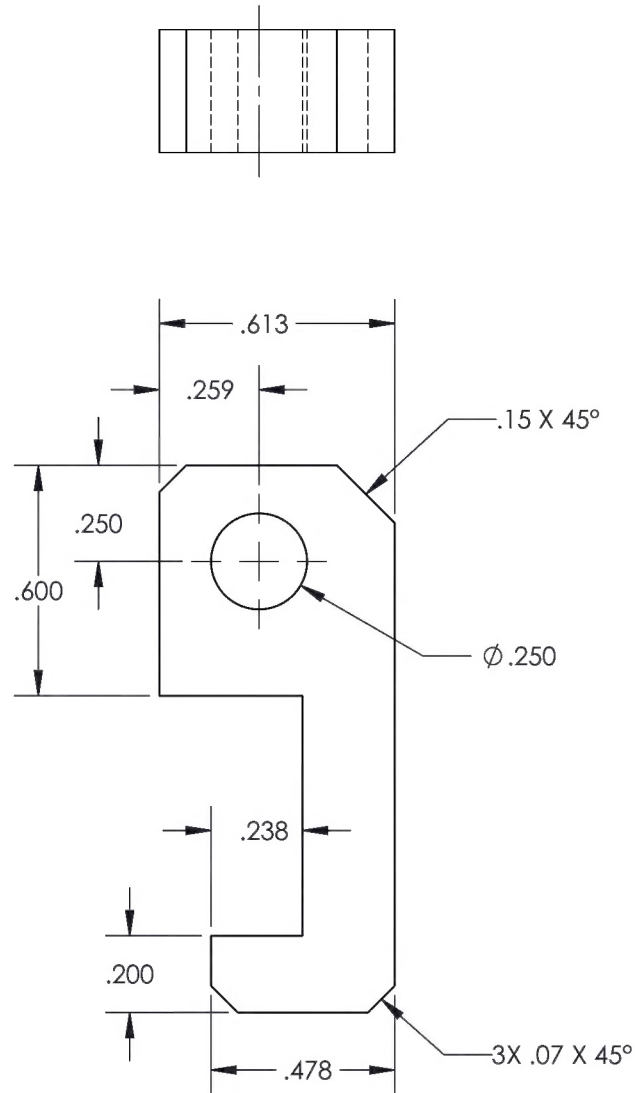
JAW

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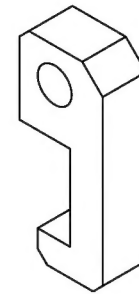
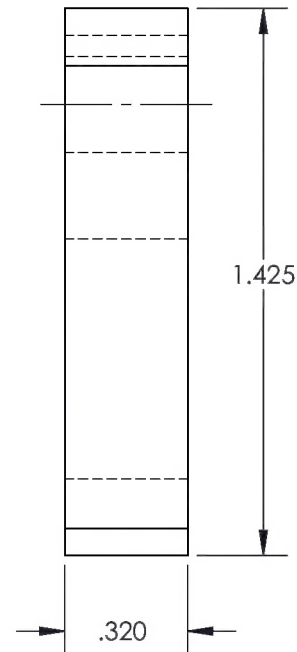
RED BARN MACHINE	
TITLE PUSHER	
DWG NO. RBE332A93-3233-02-1	REV
MAT'L 4140 Q&T	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AS332 PUMA
SCALE 1:1	DATE 3/11/2013
SHEET 2 OF 5	

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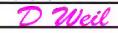
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-3)
PIVOT JAW

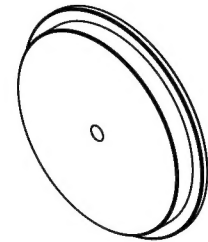
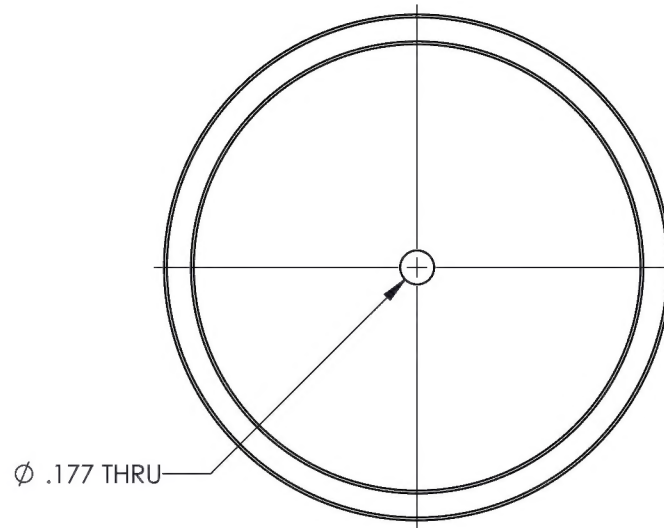
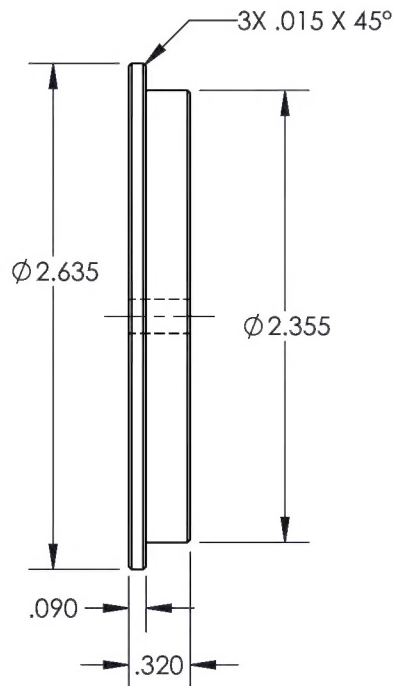


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 RED BARN MACHINE	
TITLE PUSHER	
DWG NO. RBE332A93-3233-02-3	REV
MAT'L 4140 Q&T	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	APPROVED  HEAT TREAT FINISH CAD PLATE YELLOW SPEC QQ-P-416F, TYPE II, CLASS II USED ON MODEL AS332 PUMA
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 3/11/2013
SHEET 3 OF 5	


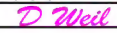
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



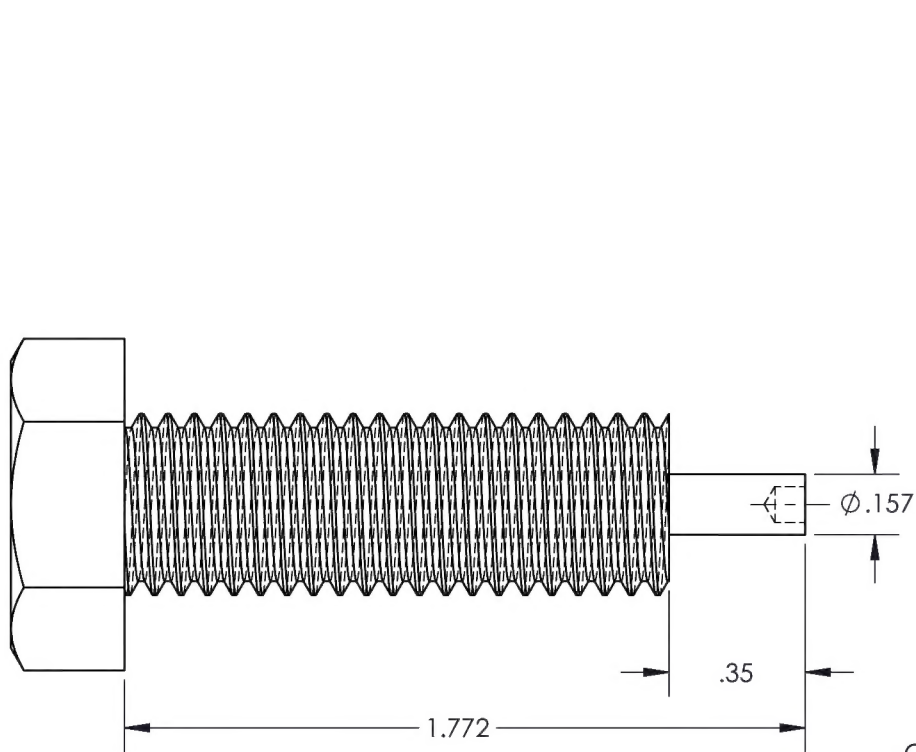
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(-5)
PUSH PLATE

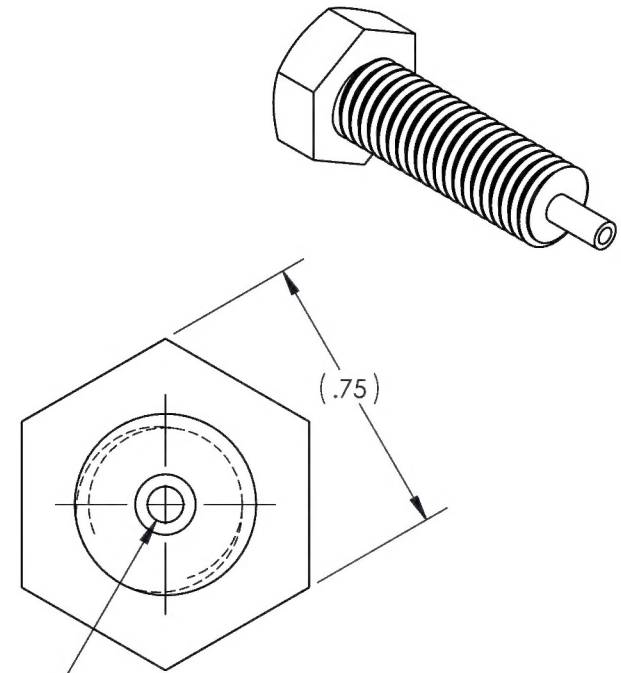
 RED BARN MACHINE	
TITLE PUSHER	
DWG NO. RBE332A93-3233-02-5	REV
MAT'L 4140 Q&T	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	APPROVED  HEAT TREAT CAD PLATE YELLOW SPEC QQ-P-416F, TYPE II, CLASS II USED ON MODEL AS332 PUMA
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 3/11/2013
SHEET 4 OF 5	

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REV	DESCRIPTION	DATE	INITIAL	APPROVED



Ø .094
 ▽ .079
 CENTER PEEN TO
 CAPTURE -5



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⑦
 BOLT

RED BARN MACHINE	
PUSHER	
DWG NO.	RBE332A93-3233-02-7
MAT'L STEEL	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AS332 PUMA
SCALE 2:1	DATE 3/11/2013
SHEET 5 OF 5	